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I CLAIM:

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A drill chuck comprising:

a chuck body extending along and rotatable about an

axis and formed with an axially forwardly open tool seat and with

a plural: ty of angled guides opening axially forward into the

respective jaws in the guides having toothed outer edges;

an inner sleeve having a screwthread threadedly engaging the jaw outer edges, axially shiftable on the body, and rotatable about the axis to axially displace the jaws; and

mechanism engaged between the inner sleeve and the chuck body for axially displacing the inner sleeve relative to the body and thereby axially displacing the jaws.

- The drill chuck defined in claim 1, further
 comprising
- an outer sleeve surrounding the inner sleeve, the mechanism being actuated by the outer sleeve; and

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a limited-slip coupling between the inner sleeve and the outer sleeve.

- 3. The drill chuck defined in claim 2 wh rein the mechanism includes another screwthread between the uter sleeve and the chuck body.
- 1 4. The drill chuck defined in claim 3 wherein the
 2 inner-sleeve screwthread is of steeper pitch than the outer3 sleeve screwthread.
- 5. The drill chuck defined in claim 4 wherein the
 cuter sleeve is provided with a ring formed with the outer-sleve
 screwthread, rotationally coupled to the outer sleeve, and
 b aring axially forward on the inner sleeve.
- 6. The drill chuck defined in claim 5, further comprising
- a roller bearing between the outer-sleeve ring and a rear end of the inner sleeve.

- 7. The drill chuck defined in claim 4, further comprising
- angularly engageable inner and outer abutments on the inner and outer sleeves limiting relative rotation to less than 360°.
- 8. The drill chuck defined in claim 4 wherein the
 cuter-sleeve ring has an axially elongated inner collar formed
 with the outer-sleeve screwthread.
- 9. The drill chuck defined in claim 4 wherein the outer-sleeve ring is formed with axially throughgoing chippassing holes.
- 10. The drill chuck defined in claim 4 wherein each of
 the sleeves has a substantially cylindrical rear-end portion, a
 substantially cylindrical front-end portion of smaller diameter
 than the respective rear-end portion, and a substantially
 frustocomical intermediate portion joining the respective frontend and mear-end portions, the intermediate portions being
 axially level with each other and fitting complementarily within
 each other.

- 1 11. The drill chuck defined in claim 4, further
- 2 comprising
- a spring element coupled angularly to one of the
- sleeves and couplable angularly to the other of the sleeves.
- 12. The drill chuck defined in claim 11 wherein th
 2 other sleeve is formed with a radially open pocket and the spring
- element is formed with a radially projecting bump engageable in
- 4 the pocket.
- 1 13. The drill chuck defined in claim 12 wherein the
- 2 chuck body is formed with an annular row of radially projecting
- teeth, the spring element having a tip engageable in the teeth
- when the bump is disengaged from the pocket.
- 1 14. The drill chuck defined in claim 13 wherein the
- outer slaeve is made of metal and is provided with a plastic cam
- ring forming the pocket.

- 15. The drill chuck defined in claim 13 wherein the
 2 teeth have an axial length substantially longer than an angular
 3 l ngth o: the spring-element tip, whereby the spring-element tip
 4 can move axially while remaining engaged with the teeth.
- 16. The drill chuck defined in claim 13 wherein the
 2 chu k-body teeth are sawteeth so that the tip can slide in on
 3 angular direction on them and is blocked against sliding in the
 4 opposite direction on them.
- 1 17. The drill chuck defined in claim 4, further comprising
- a shield cap engaged over a front end of the outer
 sleeve and rotatable about the axis.
- 18. The drill chuck defined in claim 17 wherein the cap is rotatably mounted on the outer sleeve.
- 19. The drill chuck defined in claim 17 wherein the cap is rotatably mounted on the chuck body.

- 1 20. The drill chuck defined in claim 4, furth r
- 2 comprising
- a ring formed with axially forwardly open pockets
- aligned with the guides and engaged between the mechanism and a
- s rear end of the inner sleeve.